

# Rapid Fabrication And High-resolution 3D Printing Of Photopolymer/MOFs Composites With Superior Selective Absorption of Cationic dye

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20/02/2024

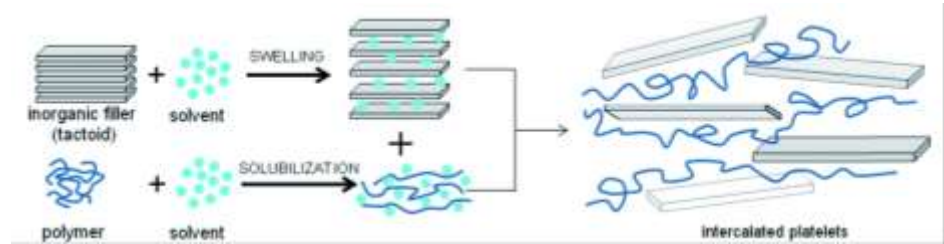
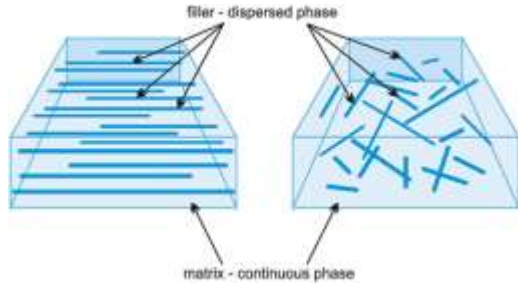
Research School of Chemistry

Australian National University, Canberra



Australian  
National  
University

# Background



**Composites = Matrix + filler(s)**

Solution casting



Aerospace



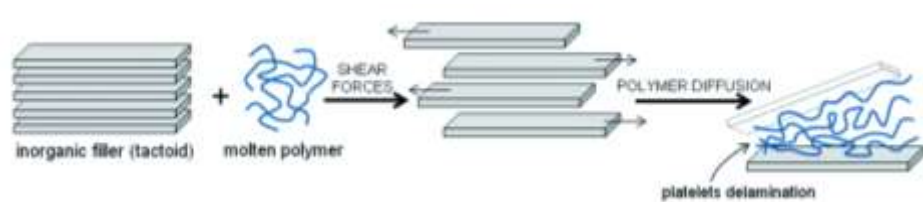
Civil engineering



Electronics

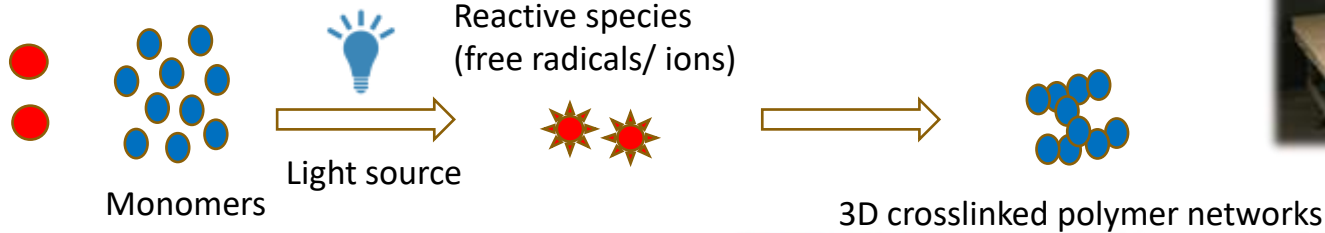


Sensors



Melt blending

# Photopolymerization technique

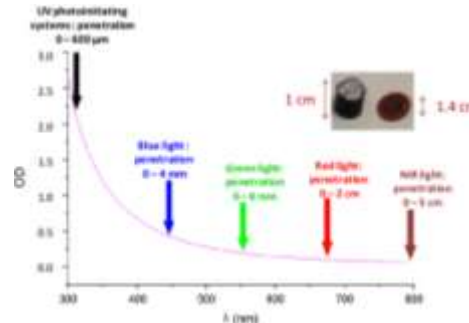
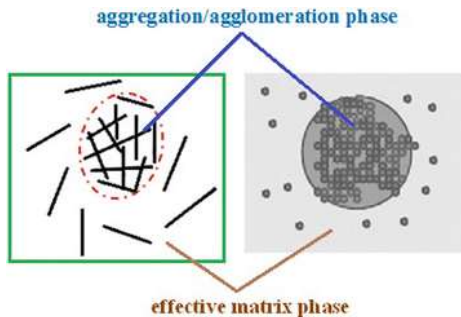


Photoinitiating systems (PIs):

- Photoinitiators
- Co-initiators/ additives



## Some concerns....

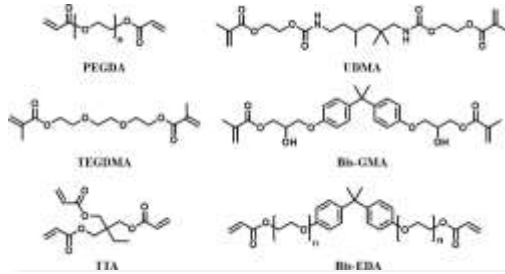


- Aggregation
- High loading of fillers is hard to achieve
- Hard to prepare thick sample due to light penetration



# Selections of monomers/fillers

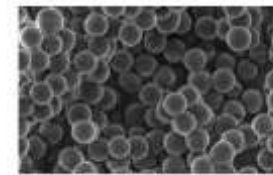
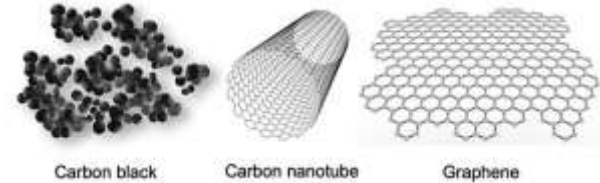
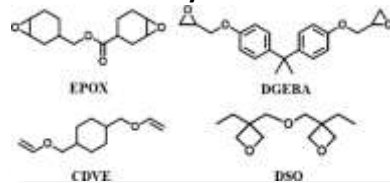
## (Meth)acrylate-Based Photocurable Systems



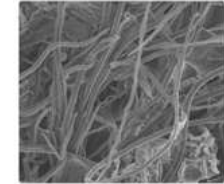
## Thiol-ene Systems



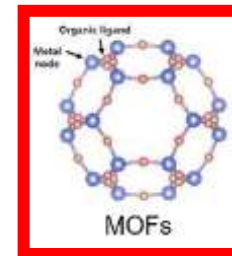
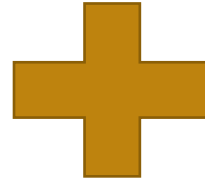
## Cationic Systems



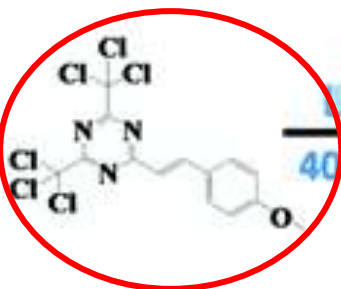
Silica-based



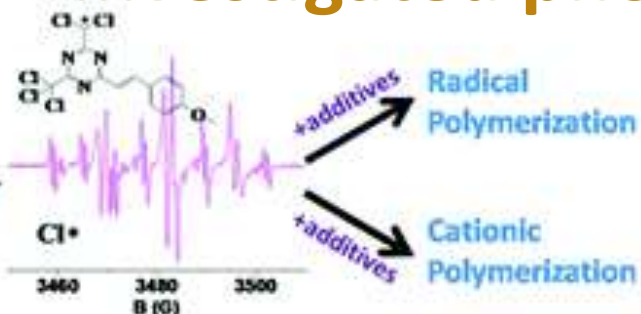
Cellulose fibers



# Investigated photoinitiator



LED  
405 nm

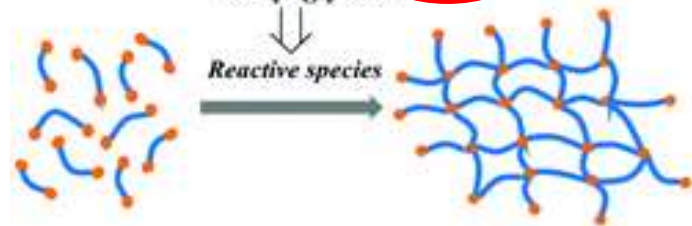


N-(1-pyrenyl)glycine (NPYG)

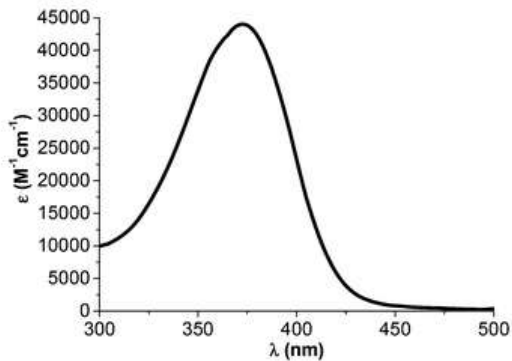


N-aryl glycine

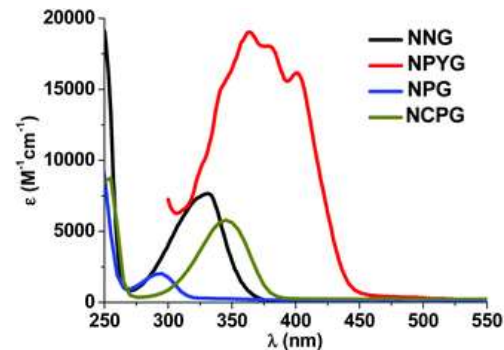
Reactive species



2-(4-Methoxystyryl)-4,6-bis(trichloromethyl)-1,3,5-triazine (**triazine**)

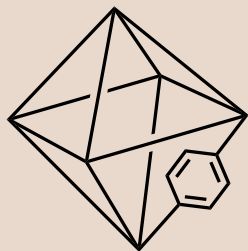


- Type I photoinitiator
- UV absorption up to 470 nm
- High molar extinction coefficient at visible light region



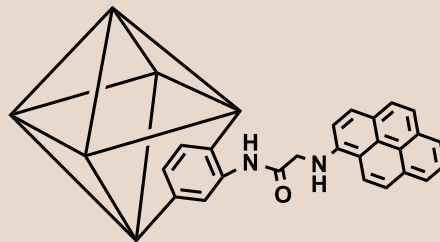
# Synthesis route of various MOFs

## Unmodified MOFs

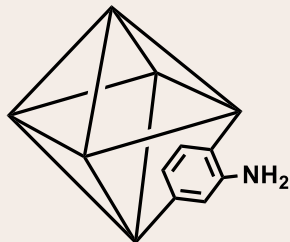


**UiO-66**

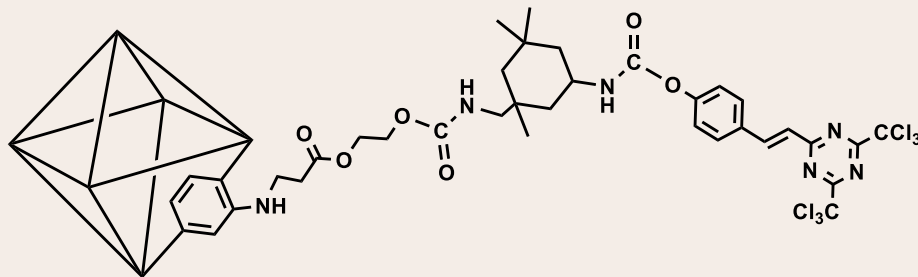
## Photoinitiator-grafted MOFs



**UiO-66-NPYG**

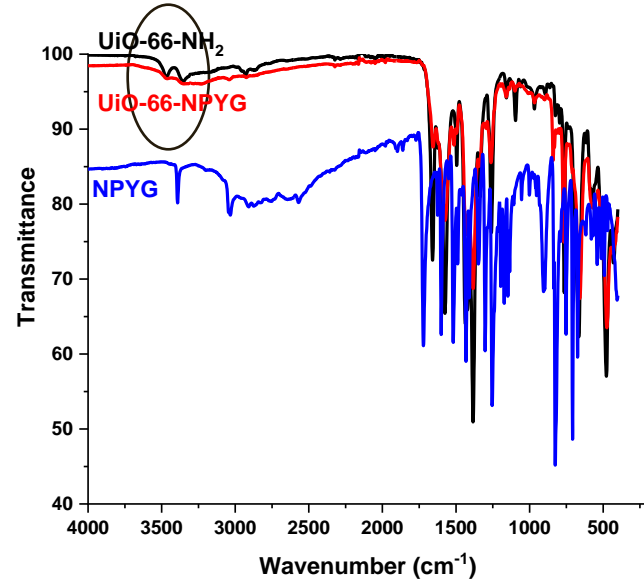
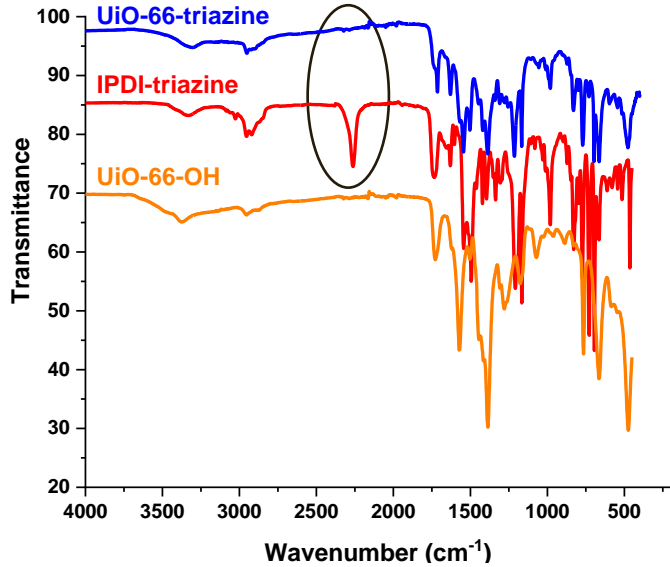
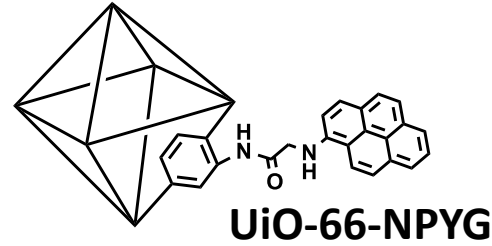
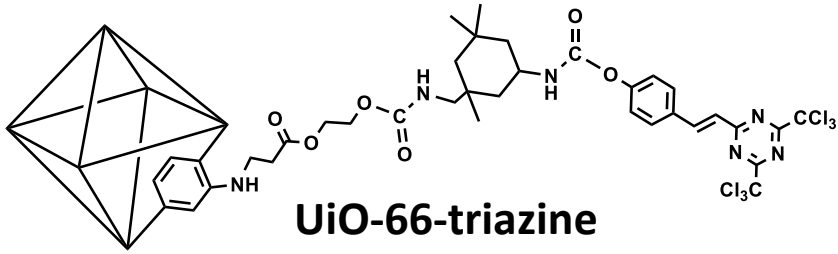


**UiO-66-NH<sub>2</sub>**

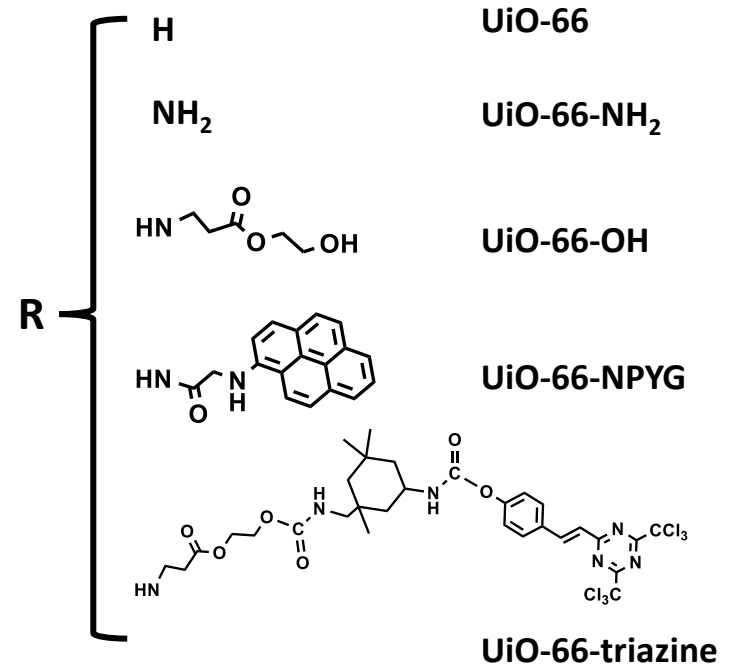
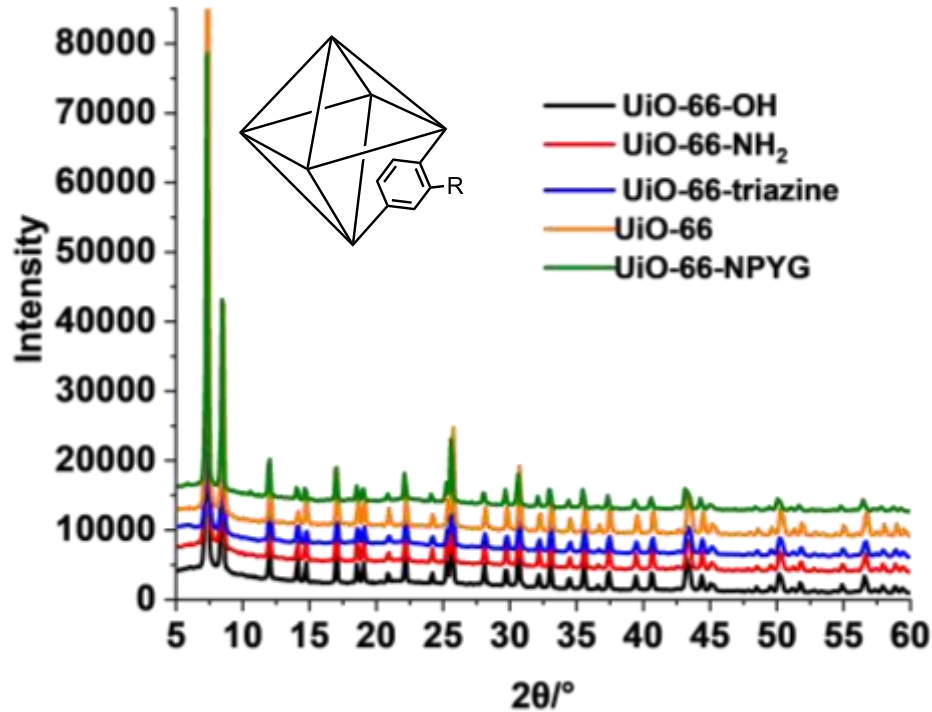


**UiO-66-triazine**

# Fourier transform infrared (FTIR)



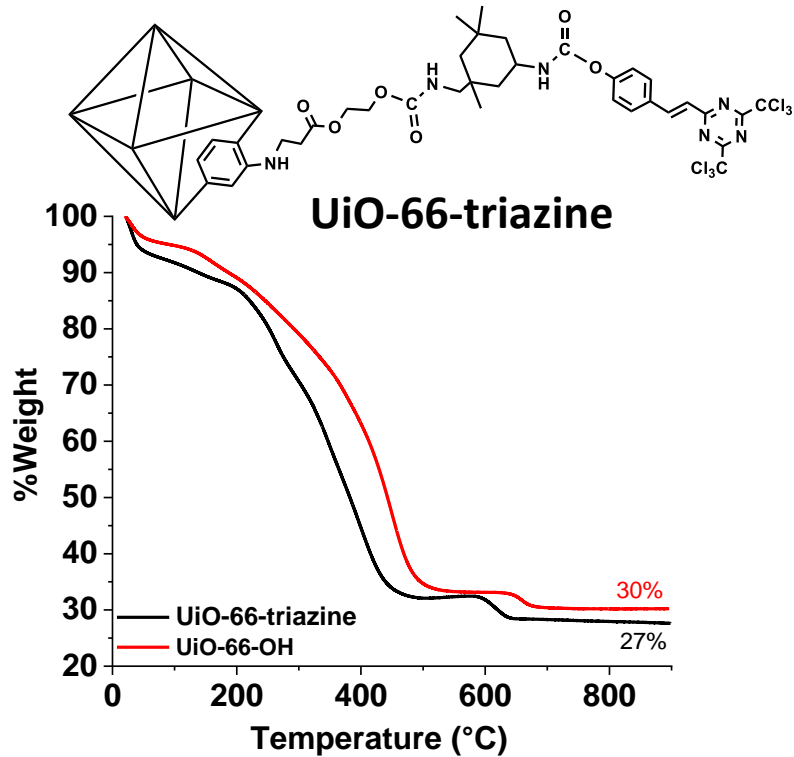
# X-Ray Diffraction(XRD)



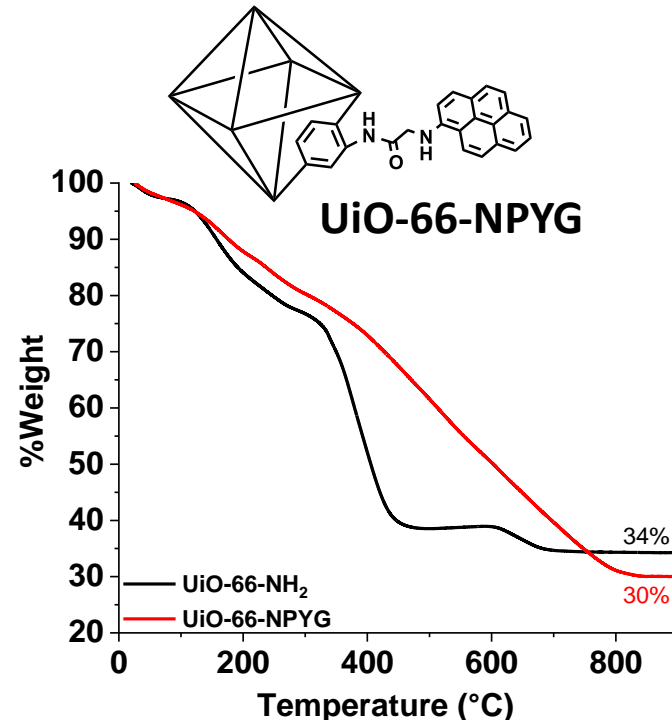
Modified MOFs retain their crystal structure after several rounds of reaction



# Thermogravimetric analysis(TGA)

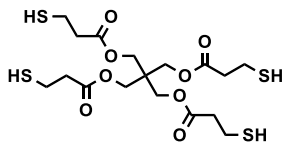


% of triazine linked to the UiO-66-NH<sub>2</sub>: 3 wt.%

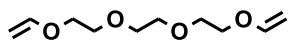


% of NPYG linked to the UiO-66-NH<sub>2</sub>: 4 wt.%

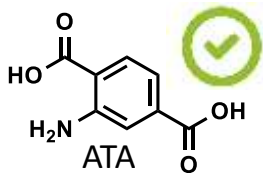
# Photopolymerization profile



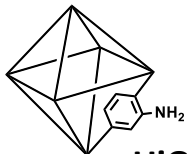
Tetrathiol



DVE-3



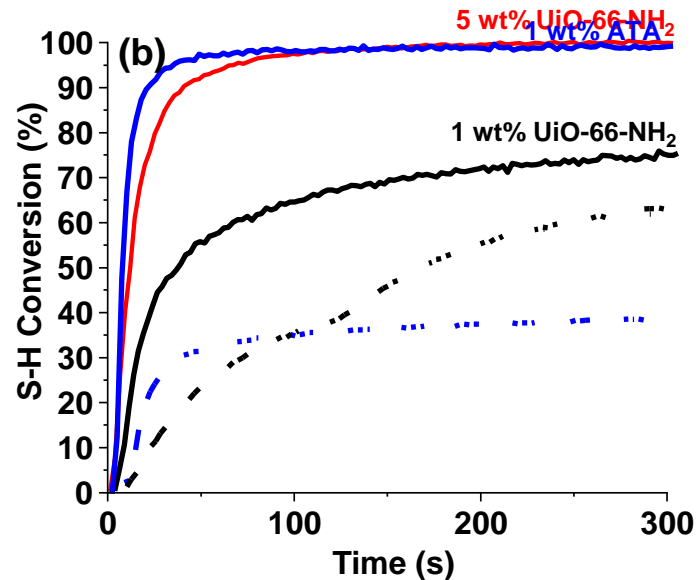
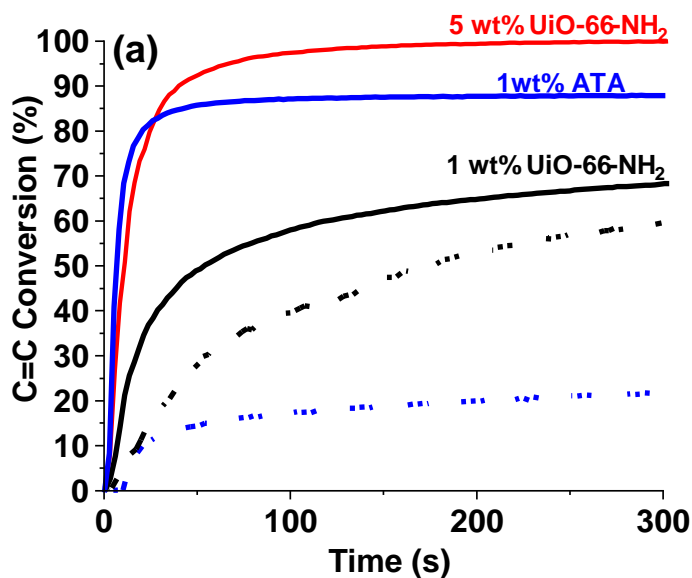
ATA



UiO-66-NH<sub>2</sub>



UiO-66

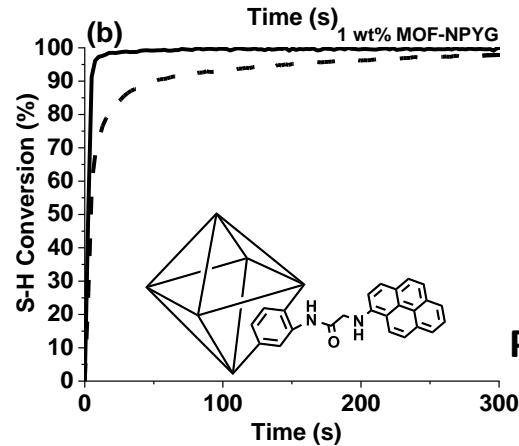
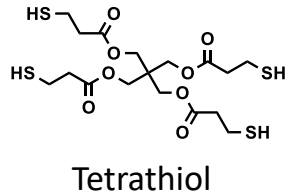
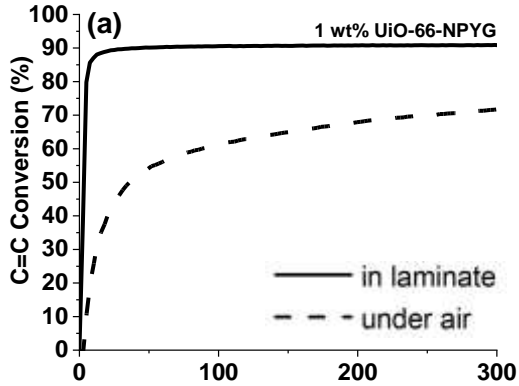
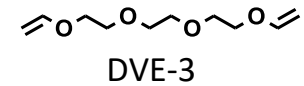


Polymerization with LED@410 nm

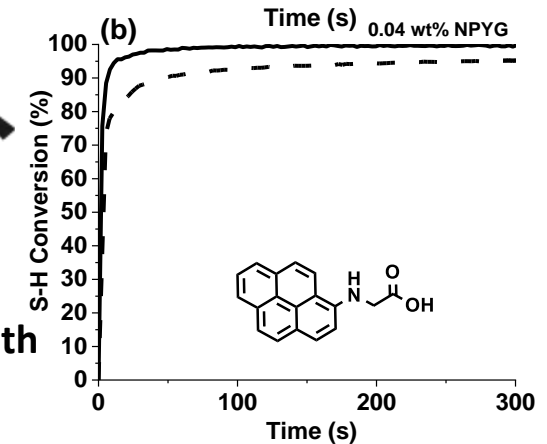
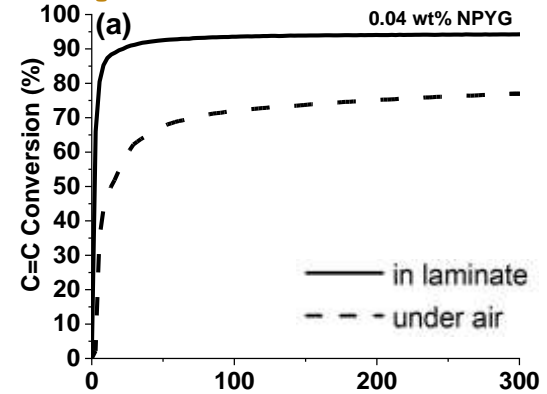
The photoinitiation ability of ATA is significantly suppressed by oxygen inhibition



# Photopolymerization profile

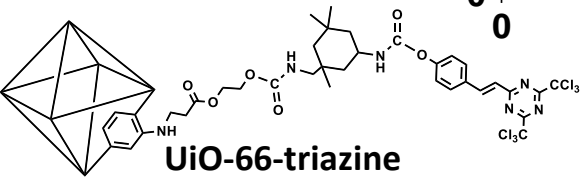
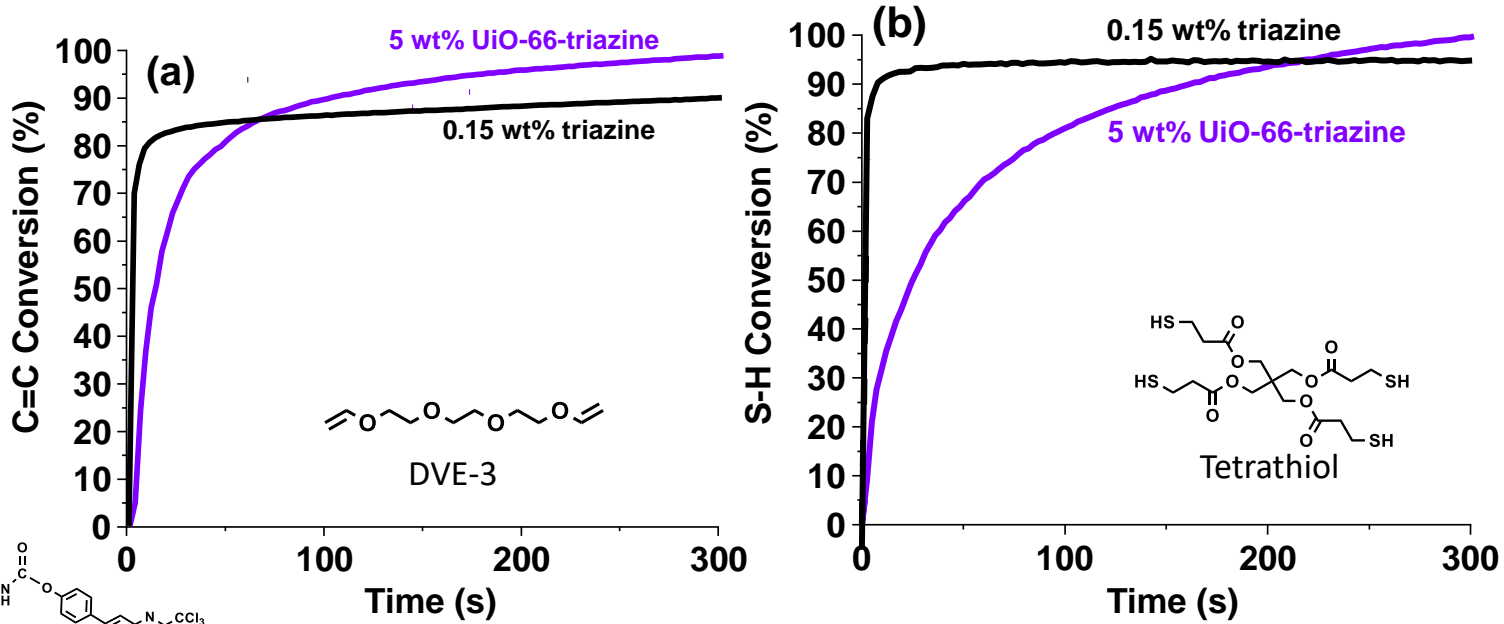
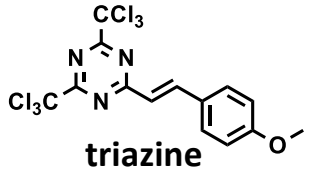


Polymerization with  
LED@410 nm



UiO-66-NPYG shows almost the same efficient as the free NPYG (same molar concentration of NPYG)

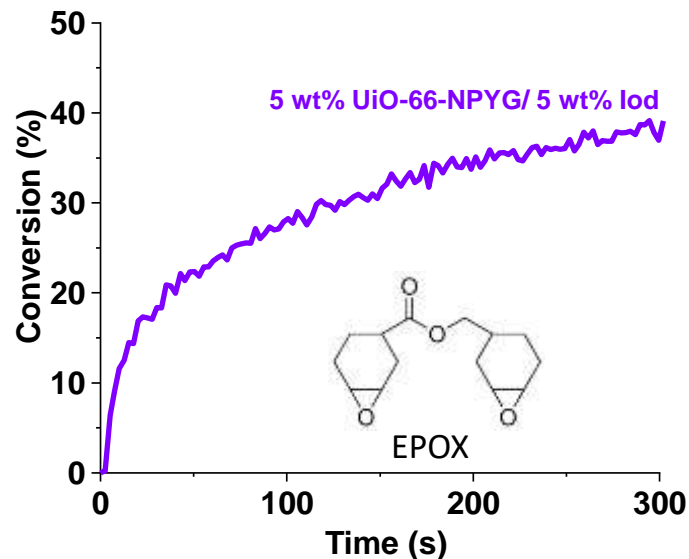
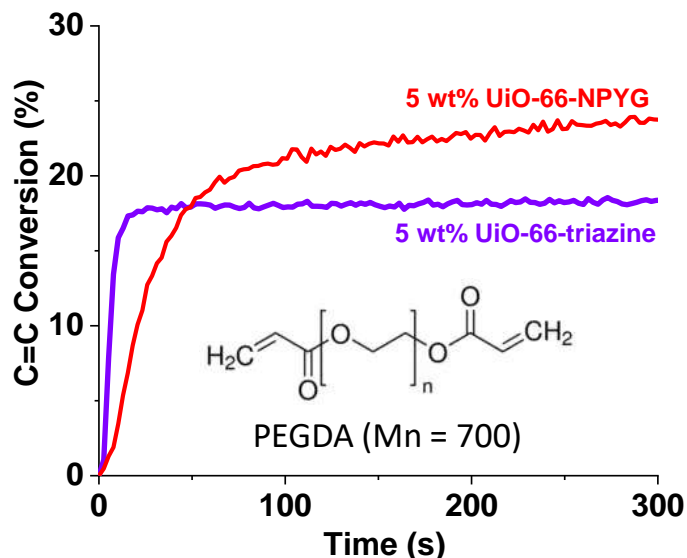
# Photopolymerization profile



Polymerization with LED@410 nm

UiO-66-triazine shows similar efficient as free triazine (same molar concentration of triazine)

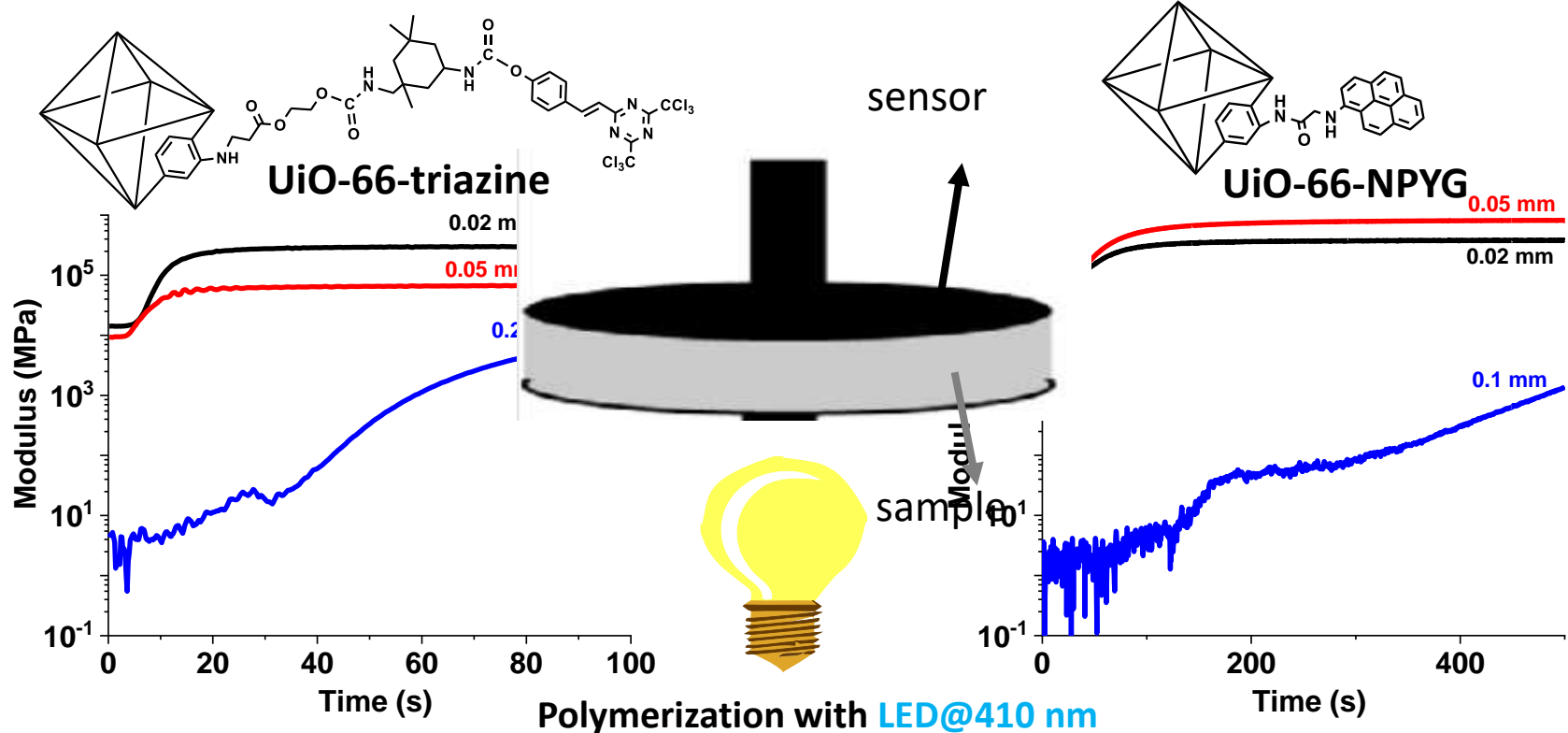
# Versatilities of photoinitiator-grafted MOFs



Polymerization with **LED@410 nm**

UiO-66-NPYG able to initiate thiol-ene, free radical and cationic system.

# Thick curing – photorheometer

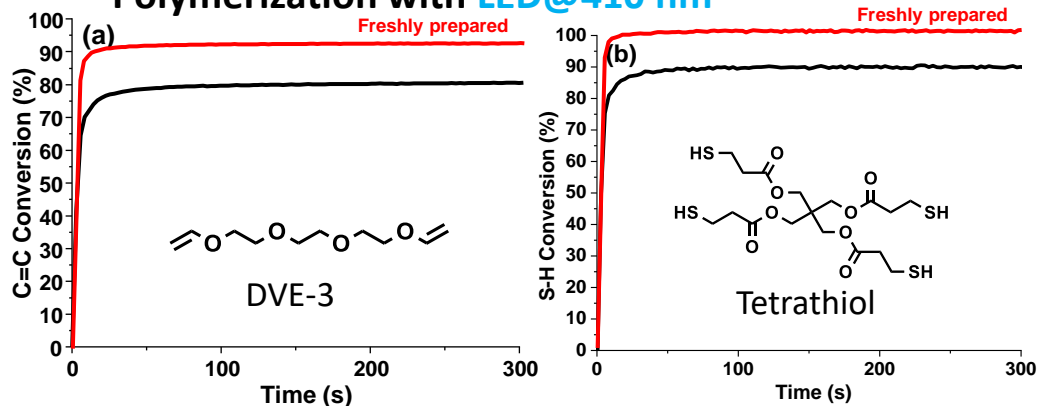


Polymerize well in thicker samples → the delay between samples with different curing thickness is negligible

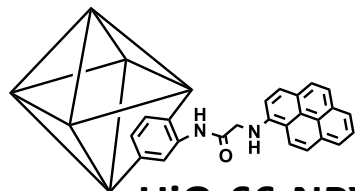


# Storage stability

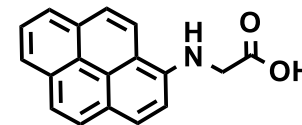
## Polymerization with LED@410 nm



1 wt% UiO-66-NPYG/DVE-3/tetrathiol after storage for 7 days

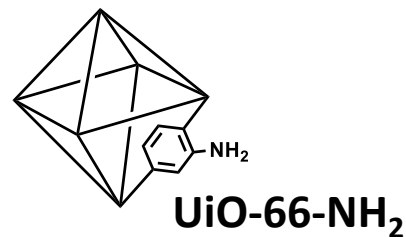
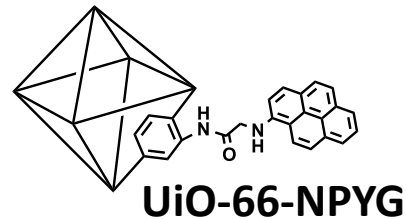
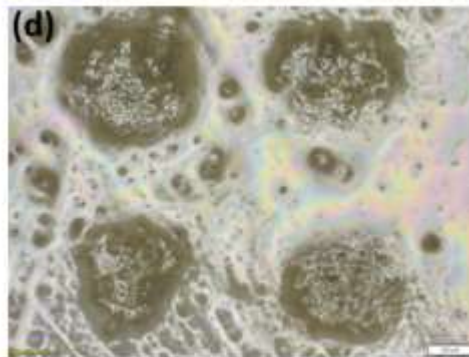
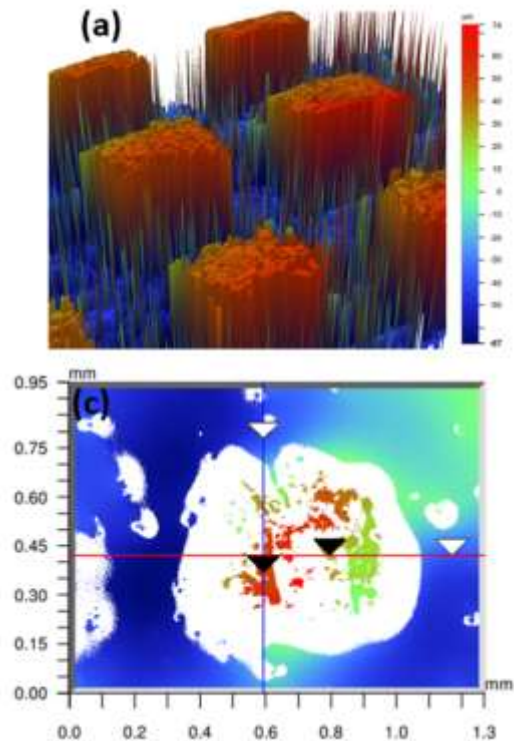


UiO-66-NPYG can stabilize reactive thiol-ene system and extend storage shelf life → Only after two weeks, it became a sticky gel



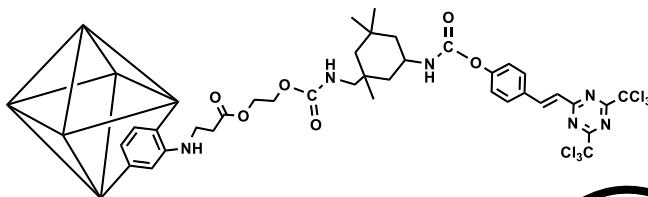
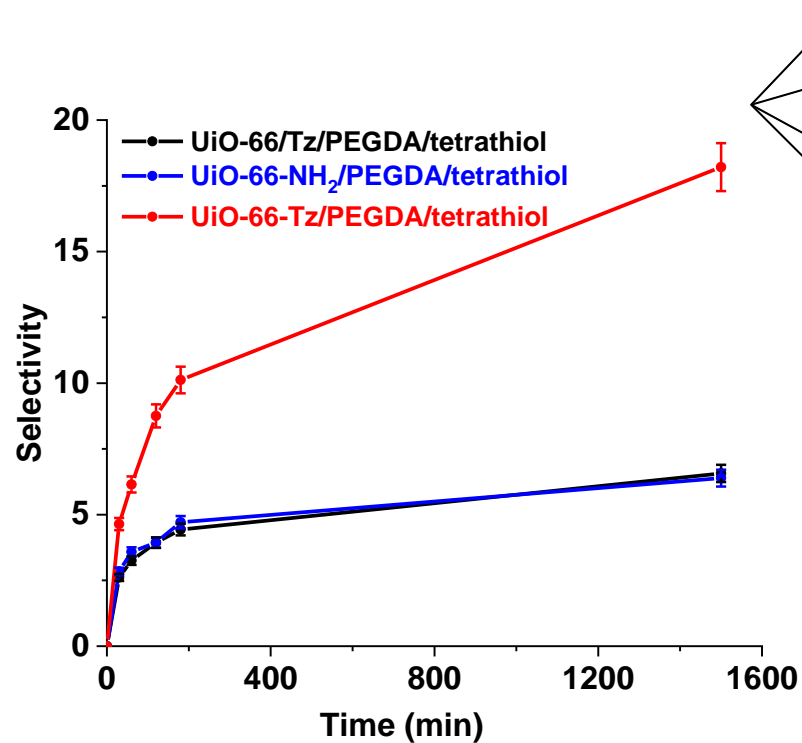
0.04 wt% NPYG/DVE-3/tetrathiol after storage for 3 days → polymerized

# High Resolution Direct Laser Writing

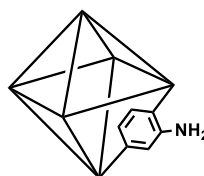




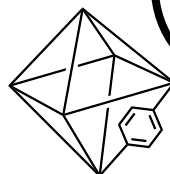
# Selective dye absorption



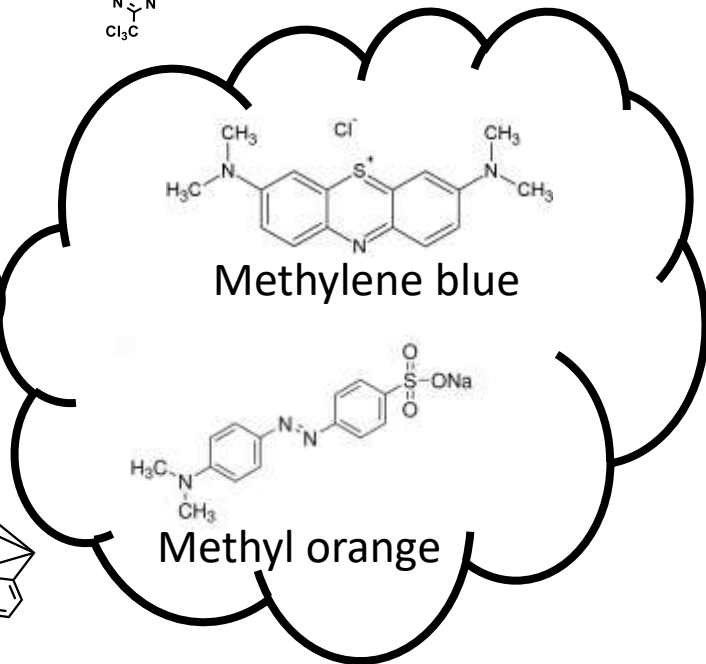
UiO-66-triazine



UiO-66-NH<sub>2</sub>



UiO-66



Methylene blue

Methyl orange

# Conclusions

- Successful development of two dual-functional violet-light-sensitive photoinitiator-grafted MOFs (UiO-66-triazine and UiO-66-NPYG) which act as both photoinitiator and fillers.
- Modified MOFs show versatilities in initiating various system including thiol-ene, free radical and cationic.
- Modified MOFs show abilities on thick curing. Specifically, UiO-66-NPYG exhibits excellent photoinitiation ability and storage stability even in reactive thiol-ene system, allowing application in high resolution direct laser writing
- UiO-66-Tz/PEGDA/tetrathiol polymer composite exhibiting approximately 3 times greater selectivity towards the cationic dye compared to other investigated MOF/polymer composites.

# Acknowledgments

**A/Prof. Pu Xiao**

**Prof. Michelle Coote**

**Prof. Yun Liu**

**Group members**

**RSC**

# Thanks for your attention!

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