

NATURAL PHOTOINITIATORS FOR 3D PRINTED WATER-DRIVEN ACTUATORS

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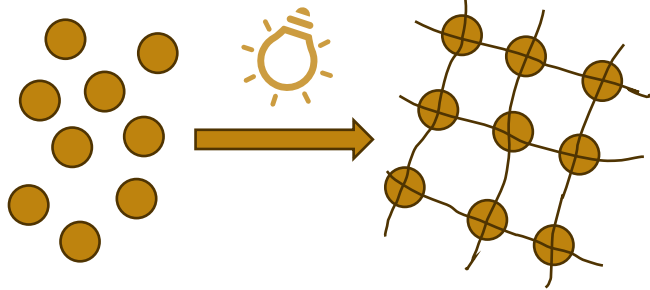
Canberra, Australia

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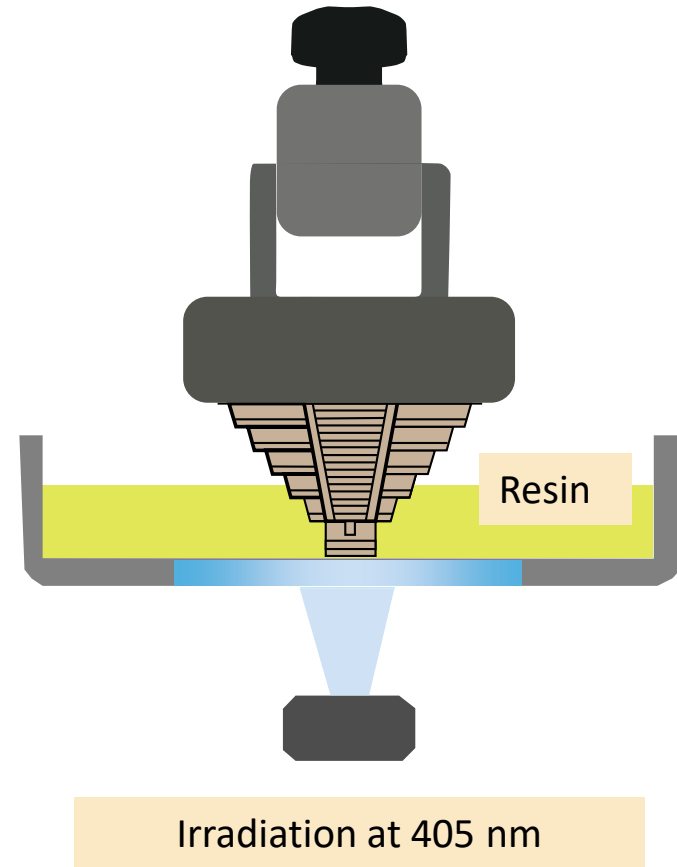
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Light-based 3D Printing

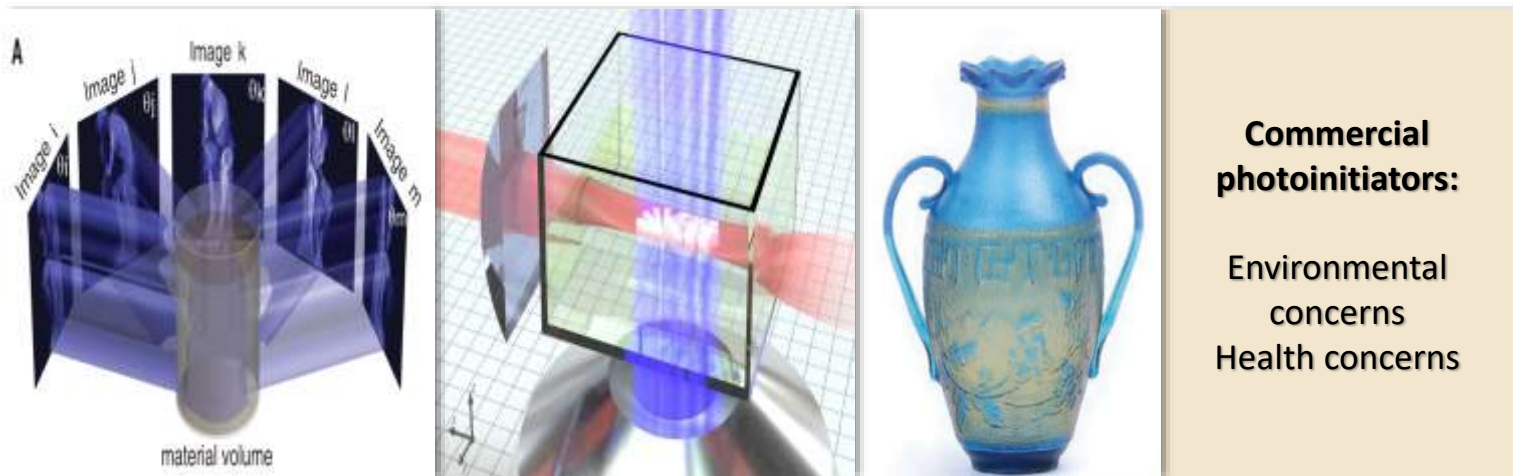


Features

- High resolution
- High printing accuracy
- Low cost
- Low initial vat volume



Advances and shortcomings



Volumetric 3D printing

Multi-light 3D printing

Multi-color 3D printing

Commercial photoinitiators:

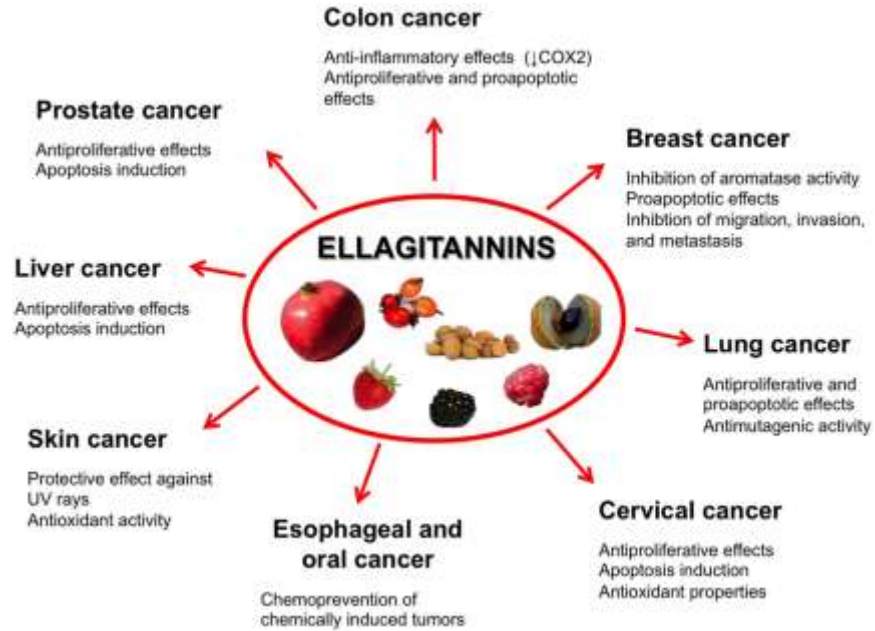
Environmental concerns
Health concerns

🔍 **How to resolve?**

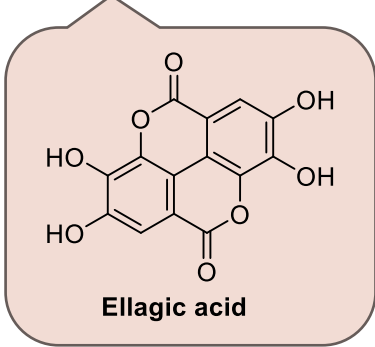
Science **2019**, 363 (6431), 1075-1079.
Nat. Photonics **2022**, 16 (11), 784-791.
Adv. Funct. Mater. **2022**, 32 (28), 2112329.



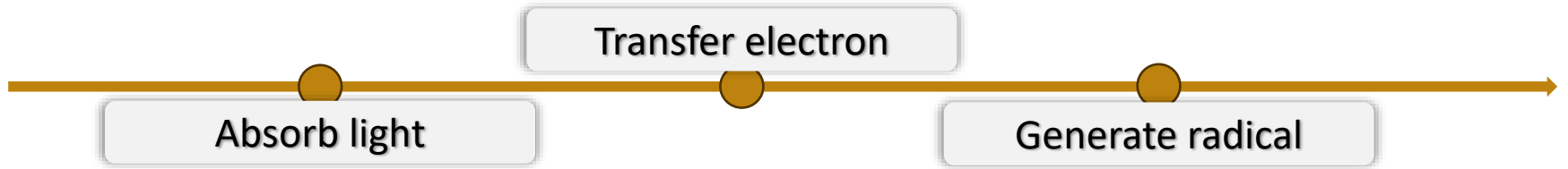
Nature: an alternative source of safe photoinitiators



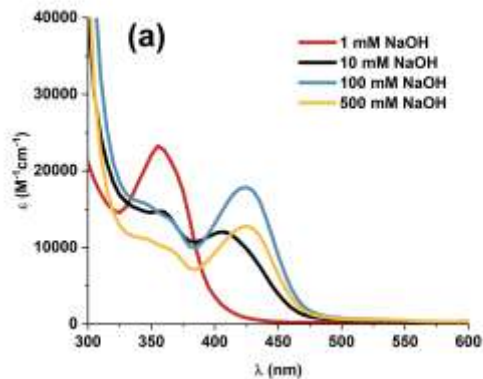
Pomegranate



Photoinitiation mechanism

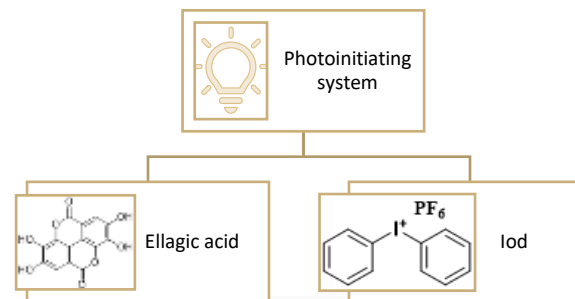


Photoinitiation mechanism



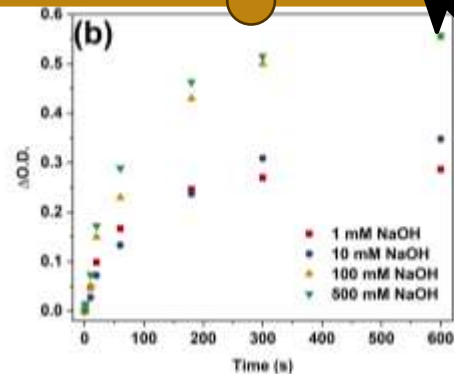
Absorb light

- Ellagic acid absorbs light at 405 nm
- Alkali affects light absorption property
- Ellagic acid is excited

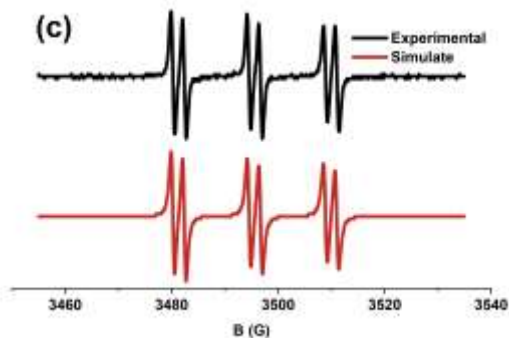


- Electron transfer occurs within photoinitiating system
- Alkali affects electron transfer rate

Transfer electron



Electron paramagnetic resonance-spin trapping (EPR-ST)



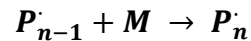
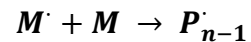
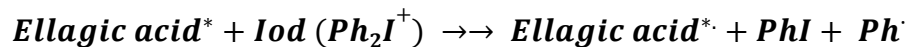
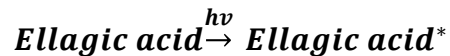
Generate radical

- Phenyl radical was generated to initiate polymerization

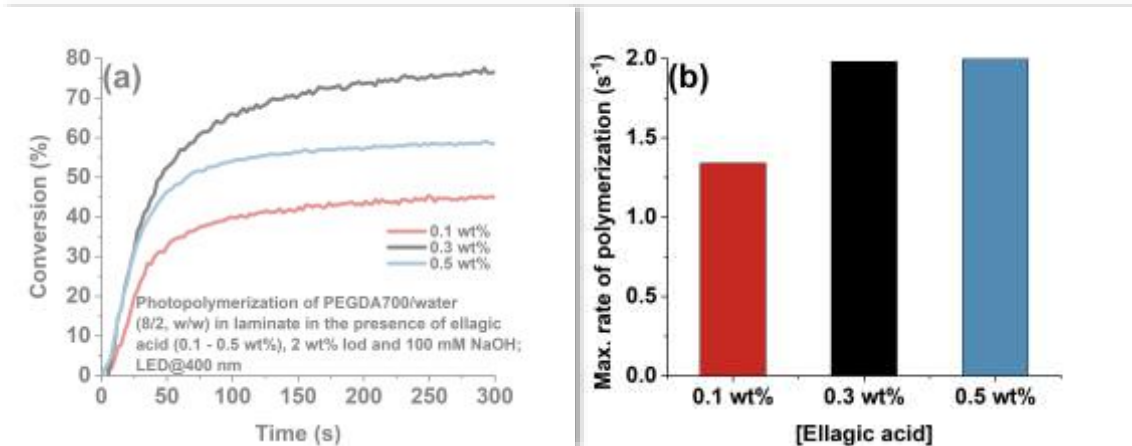
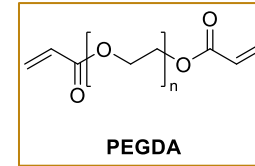


Phenyl radical

Photoinitiation mechanism:



Ellagic acid concentration effect



- Water-soluble

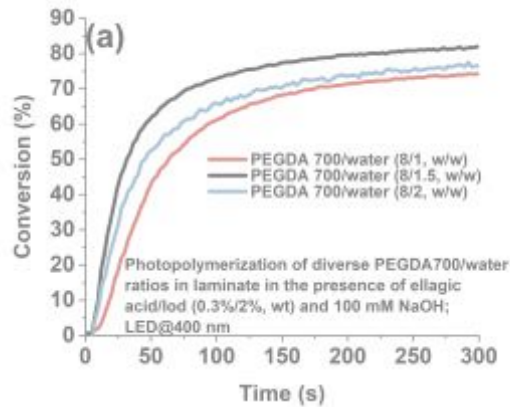
[Ellagic acid]

Concentration of ellagic acid affect:

- functional group conversion
- maximum rate of polymerization

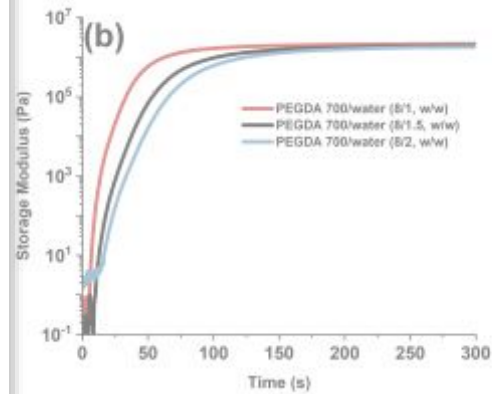


Water content effect



Layer-by-layer
3D printing

Shear strength



Photopolymerization

Water affects:

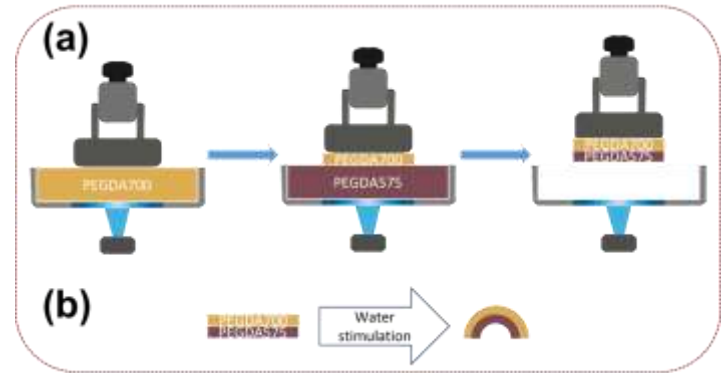
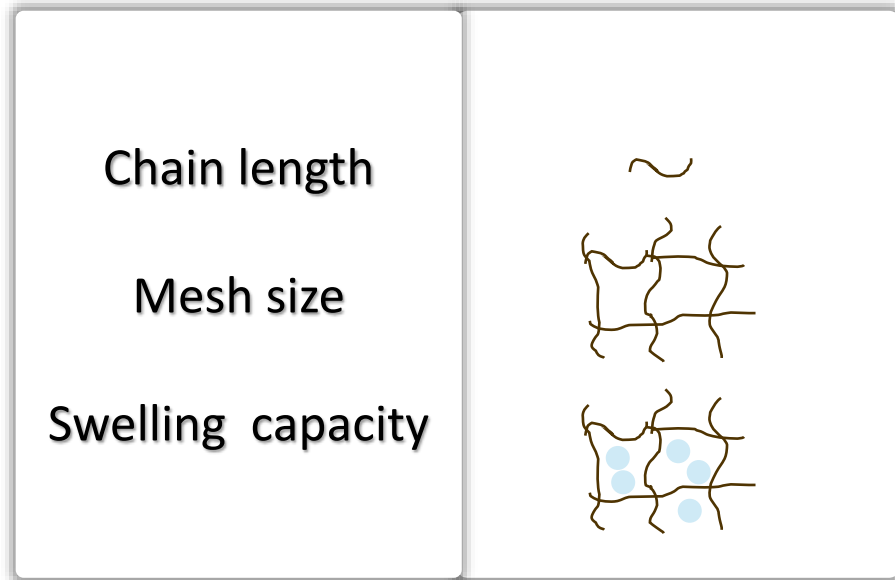
- dissolution of ellagic acid
- amount of PEGDA

Shear strengths

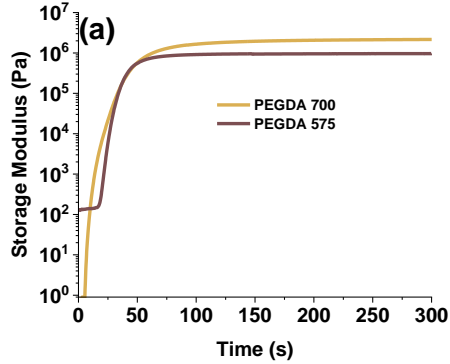
- PEGDA/water (8/1 w/w): rapid increase of shear strength



Bilayer hydrogel

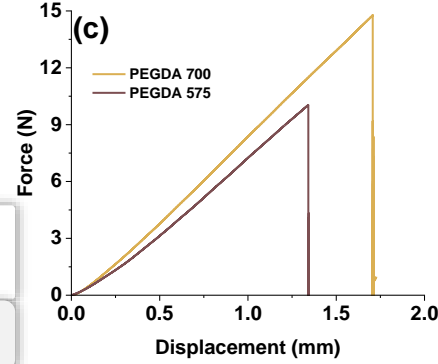


Development of multi-material resins for actuator



- Longer chain PEDGA affords more water uptake

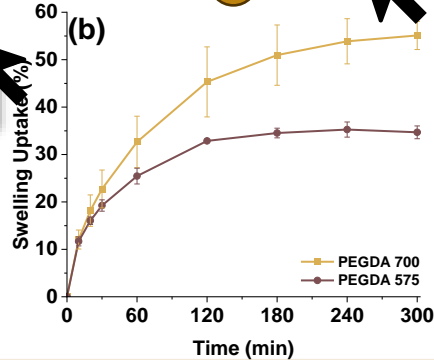
Swelling kinetics



Actuator

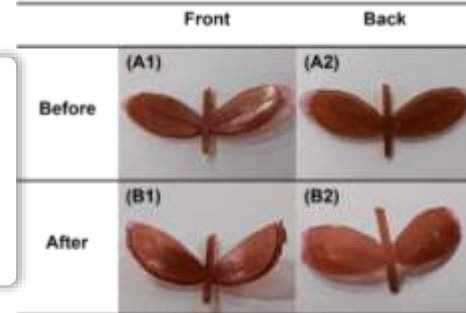
Shear strength

- Similar shear strength

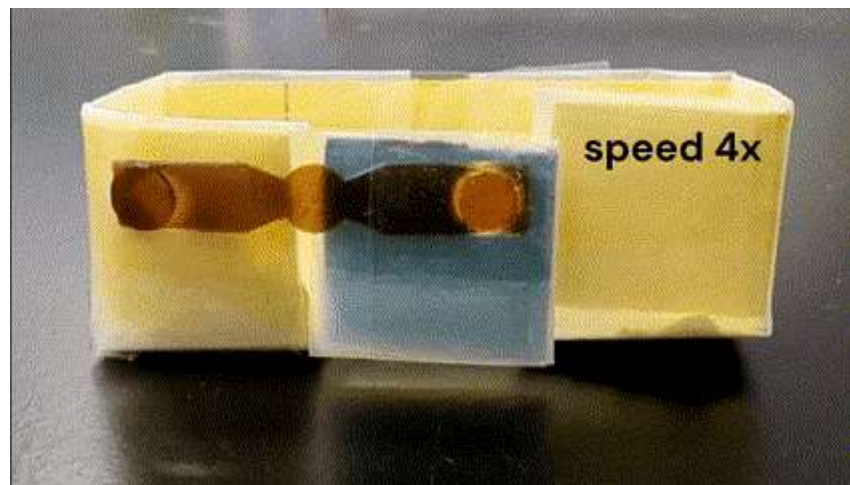
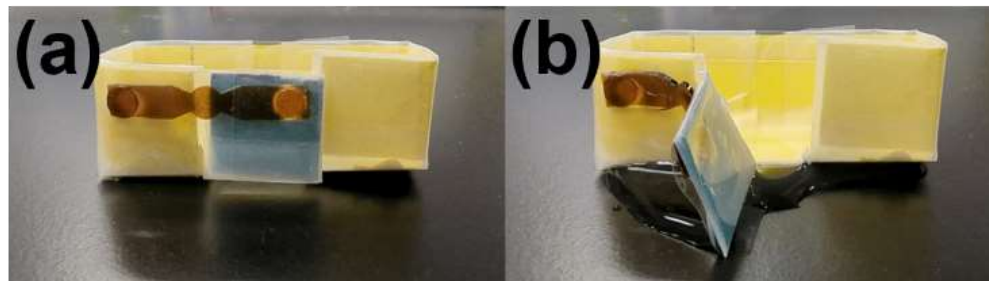


Bending test

- More water uptake cause more shape transformation
- PEGDA 700: more displacement before fracture



Smart switch



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